

Date: Wednesday, 4/30/2008 1:17:23 PM
User: Chantal Lavoie

Process Sheet

SPLIT - 2

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABLE ASSEMBLY
Job Number : 38910	
Estimate Number : 10185	
P.O. Number :	Part Number : D21623R078
This Issue : 4/30/2008 S.O. No. :	Drawing Number : D2162 REV. C
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 37327	Material :
Written By :	Due Date : 5/7/2008 Qty: 6 Um: Each
Checked & Approved By : JLD 08 4.30	
Comment : Est: A 05.03.08 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 6264

C 408104/30

For D2162-3R-078 Cable which includes the following parts:

Qty	Part Number	Description
1	83V32-3-078	Cable
1	165-172-308	Handle - xl = m108339
1	B27081AZKT	Clevis

(6)

Possible Supplier: Danco

Material release note is required

2.0	D21623R078P	CABLE
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Comment: Qty.: 1.0000 each(s)/Unit Total: 6.0000 each(s)
CABLE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage
Ensure Material Release Note is attached

6/8/10 (6)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

50860625

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 38910

Part Number: D21623R078

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble per Dwg D2162

2- Remove all labels previously attached and Dart ID label.

EP 08/11/13 (1)

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 08/11/13 (1)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock
Location: _____

EP 08/11/13 (1)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/14

Job Completion

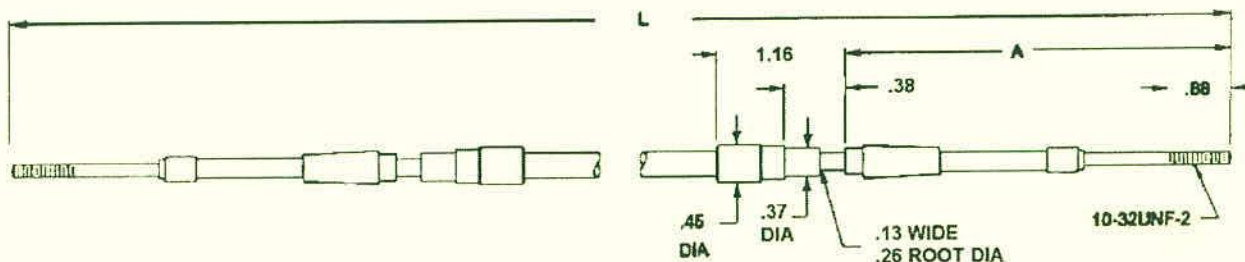


MF 08-11-13



DESIGN BW	DRAWN BY TJ	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED HJ	APPROVED HJ	DRAWING NO. D2162	REV. C SHEET 1 OF 1
DATE 05.06.03	TITLE CONTROL CABLE		SCALE NTS
B	95.02.25	REDRAWN	
C	05.06.03	SPEC 83V32 WAS 83V02	

RELEASED
HJ 05.06.03



EXTENDED DIMENSIONS TRAVEL "A"	
1"	4.25"
2"	6.25"
3"	8.25"

	Utility and Low-Friction VLD
THREAD SIZES	1/4 - 28 UNF
1" Round	165-172-308
2.4" T-Handle	165-172-014
2" Mushroom	165-103-001
2" PTO	165-183-001

PART NUMBER: D2162-TH-L
T: CABLE TRAVEL (INCHES)
H: HANDLE TYPE (T-"T" TYPE, R-ROUND, M-MUSHROOM)
NOTE: IF NOT SPECIFIED USE "T" HANDLE
L: CABLE LENGTH (THREE DIGITS)
eg. D2162-3T-175: 3" TRAVEL, "T" HANDLE, 175" LONG
eg. D2162-3R-078: 3" TRAVEL, ROUND KNOB, 78" LONG

POSSIBLE SUPPLIER: (CABLE CRAFT)
CABLE: p/n 83V32-T-L
HANDLE: "T" 165-172-014, "R" 165-172-308, "M" 165-103-001
CLEVIS: 175-601-202

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0208/04/30
W/10: 38910

